

# POWERFLEX®

## PART NUMBER

# PFR80-1310

## DESCRIPTION

## REAR BEAM MOUNTING BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original rubber bushes from the rear beam and mounting bracket. Ensure that the original rubber bush has been completely removed.

2. Clean any dirt and corrosion out of the bore of the arm and file off any sharp edges from the bore of the rear beam mount.

3. Insert the part A, purple polyurethane bush, into the mount with the lip being pushed in towards the outside of the car.

4. Insert part B, the black polyurethane washer, on the other end, fitting it onto the part A.

5. Apply some of the supplied grease into the bore of the polyurethane bush and insert the stainless steel sleeve until it sits flush.

6. Refit the rear beam mount and tension all hardware to manufacturers recommended torque settings.

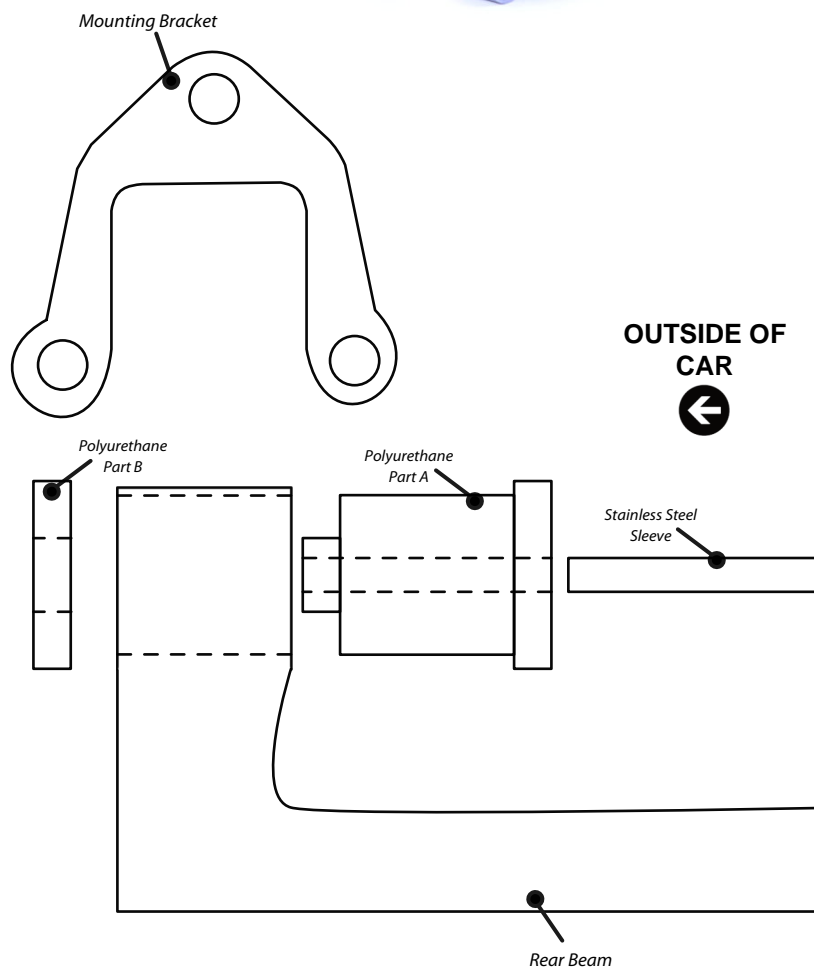


Figure 1 - line drawing of how the polyurethane parts fit together